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- (71) Applicant (for all designated States except US): **RICOH COMPANY, LIMITED** [JP/JP], 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP)
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **KURENUMA, Takeroh** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **OGATA, Fumio** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **TERAZAWA, Seiji** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **YAMANE, Masayuki** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP)

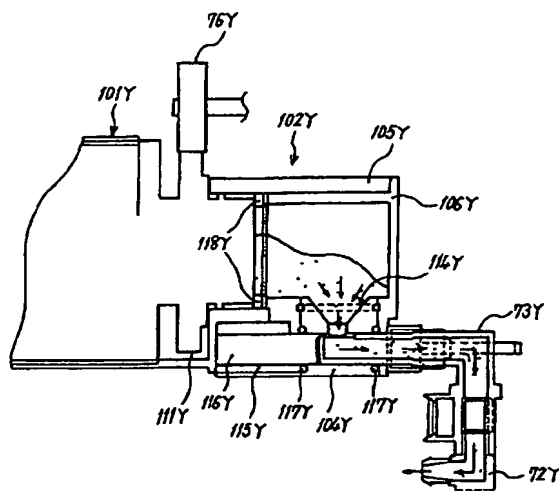
TATSUMI, Kenzo [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **TSUDA, Kiyonori** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **KITA, Emi** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **TAGUCHI, Nobuyuki** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **NARUMI, Satoshi** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP) **SUDO, Kazuhisa** [JP/JP], c/o RICOH COMPANY, LIMITED, 3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 1438555 (JP)

(74) Agent: **SAKAI, Hiroaki**, Sakai International Patent Office, Kasumigaseki Building, 2-5, Kasumigaseki 3-chome, Chiyoda-ku, Tokyo 100-6019 (JP)

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(54) Title: TONER CARTRIDGE, IMAGE FORMING APPARATUS, METHOD OF RECYCLING TONER CARTRIDGE



(57) Abstract: An insertion passage 104Y for inserting a suction nozzle 73Y fixed to an image forming apparatus is provided on a holder 102Y, and a connecting passage 114Y that connects the insertion passage 104Y and a toner storage section 106Y of the holder 102Y is provided. After the toner sent from bottle 101Y to the holder 102Y falls towards the connecting passage 104Y, the toner flows into the suction nozzle 73Y through the connecting passage 114Y and is then discharged out of the holder 102Y. An airtightness between the insertion passage 114Y and the suction nozzle 73Y inserted into the insertion passage 114Y is superior than an airtightness between the bottle 101Y and the holder 102Y engaged with the bottle 101Y.



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